



TYPE	Rollers, Padfoot Self Propelled
MAKE	XCMG
MODEL	XS83PD
ASSET NUMBER	
SERIAL NUMBER	

Report Number	FL 20250919-1622
Date	22-Sep-2025
Created By	Seona Mckay
Assessor	Seona Mckay
Assist. Assessor(s)	
Completed By	Seona Mckay
Owner	Flexihire Pty Ltd
Assessment Purpose	Hire
State	QLD

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SECTION 4	RISK TREATMENTS REQUIRED Contains detailed information regarding the risk treatments to be implemented including hazard, risk rating, time frame, relevant standards & legislative references
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SECTION 6	IMAGES AND NOTES Contains images & any relevant information entered by the assessor

SECTION 1 IMPORTANT INFORMATION

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This report pertains to this item of plant as it appeared on the day of inspection.

It is the responsibility of the hirer to conform with the instructions and information contained within this report. Any change in condition of this item of plant should be reported to the hire company immediately.

Any information relating to the standard features have been supplied via the manufacturer and should be used as a guide only until verified.

For further information regarding this report contact Online Safety Systems on 1300 72 88 52

SECTION 2 MACHINE DETAILS

MACHINE DETAILS	- NOISE TEST RESULTS		
		1. Manufacturers specified noise level dBA	
		2. Ambient noise level dBA	
		3. Noise level - Operator position (high idle) dBA	
		4. Noise level - Operator position (low idle) dBA	
		5. Noise level LHS dBA @ m (high idle)	
		6. Noise level Front dBA @ m (high idle)	
		7. Noise level RHS dBA @ m (high idle)	
		8. Noise level Rear dBA @ m (high idle)	
	BODY TYPE	Articulation, either side (deg)	
	BRAKES	Service Braking System	
	CAPACITIES	Fuel Tank Capacity (Litres)	
	DIMENSIONS/WEIGHTS	Height (mm)	3120
		Length (mm)	5355
		Operating weight (kg)	8730
		Pad area (cm2)	
		Pad height (mm)	
		Static weight on drum (kg)	
		Turning circle diameter (mm)	4000/5860
		Width (mm)	1860
	DRUMS	Drum width (mm)	1680
		Number of pads	
	ENGINE	Engine Displacement (Litres)	
		Engine Hours	
		Engine Make & Model	Cummins QSF3.8
		Engine Number	
		Net power, SAE rated (kW@rpm)	74@2200
		Number of Cylinders	
	PLANT CLASSIFICATIONS	Class	
		Year	
	TRANSMISSION	Speed range (km/hr)	5 - 11
		Transmission Type	
	TYRES	Tyre Size	405/70-24-16PR EMR1
	WORK CAPABILITIES	Centrifugal force, high+low amplitude (kN)	125/85
		Gradeability - Degrees/(%)	50
		Nominal amplitude, high+low (mm)	1.5/0.75
		Vibratory frequency, max+min (Hz)	30/35
	EXTRAS	Air Conditioning	

SECTION 3 RISK ANALYSIS / RISK EVALUATION

LIKELIHOOD		CONSEQUENCE				
		1. INSIGNIFICANT Dealt with by in house first aid	2. MINOR Treated by medical professionals, hospital out patients	3. MODERATE Significant non permanent injury overnight hospital stay	4. MAJOR Extensive permanent injury eg. Loss of fingers, extended hospital stay	5. CATASTROPHIC Death, permanent disabling injury eg. Loss of hand, quadriplegia
LIKELIHOOD	A. Almost certain to occur in most circumstances	MEDIUM 8	HIGH 16	HIGH 18	CRITICAL 23	CRITICAL 25
	B. Likely to occur frequently	MEDIUM 7	MEDIUM 10	HIGH 17	HIGH 20	CRITICAL 24
	C. Possibly and likely to occur at sometime	LOW 3	MEDIUM 9	MEDIUM 12	HIGH 19	HIGH 22
	D. Unlikely to occur but could happen	LOW 2	LOW 5	MEDIUM 11	MEDIUM 14	HIGH 21
	E. May occur but only in rare circumstances	LOW 1	LOW 4	LOW 6	MEDIUM 13	MEDIUM 15

RISK EVALUATION	CRITICAL	Act immediately to mitigate risk. Implement risk treatment(s) in accordance with the risk treatment table below.
	HIGH	Act immediately to mitigate risk. Implement risk treatment(s) in accordance with the risk treatment table below. If the appropriate risk treatments are not immediately accessible establish interim risk treatment strategies. Permanent risk treatments must be implemented within one week.
	MEDIUM	Take reasonable steps to mitigate and monitor the risk. Implement risk treatment(s) in accordance with the risk treatment table below. Permanent risk treatments must be implemented within one month.
	LOW	Take reasonable steps to mitigate and monitor the risk. Implement risk treatment(s) in accordance with the risk treatment table below. Permanent risk treatments must be implemented within three months.

RISK TREATMENT	Selecting the most appropriate risk treatment option involves balancing the costs and efforts of implementation against the benefits derived, with regard to legal, regulatory and other requirements. (source AS/NZS ISO 31000:2018)	
	Eliminate	Eliminate the risk source.
	Substitute	Provide an alternative that is capable of performing the same task which is safer.
	Isolate	Isolate people from the hazard.
	Engineering	Provide or construct a physical barrier or guard.
	Administration	Develop policies, procedures, practices and guidelines in consultation with employees to mitigate the risk. Provide training, instruction and supervision about the risk source.
	Personal protective	Provide personal protective equipment to protect the individual from the risk source.













SECTION 4 RISK TREATMENTS REQUIRED

This section of the report pertains to hazards created by use of this item of plant which currently do not have risk treatments in place. The risk treatments recommended in this section have been developed based on relevant Australian Standards, health & safety legislation, the hierarchy of risk treatment in accordance with the guidelines set forth in AS/NZS ISO 31000 – Risk Management and various other sources. The recommended risk treatment measures must be developed, implemented and validated as effective prior to the operation, maintenance or testing of this item of plant. Treatments applied must be dated and initialled adjacent the recommendations. All operators must read and understand the entire contents of this section prior to operating this item of plant.





















HAZARD(S)	Prelim. Risk Rating	Residual Risk Rating	Due Date	References	Risk Treatments Required
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SECTION 5 RISK TREATMENTS IN PLACE

This section of the report pertains to risk treatments currently in place on this item of plant. This section must be read in conjunction with the safety section of the manufacturers handbook. All operators must read and understand the entire contents of this section prior to operating this item of plant. These treatments or equivalent must remain in place at all times whilst this item of plant is in operation.

	HAZARD(S)	Prelim. Risk Rating	Residual Risk Rating	References	Risk Treatments in Place
DELIVERY	 CRUSHING	HIGH 22	MEDIUM 15	Work Health & Safety Act & Regulations- , Occupational Health & Safety Act & Regulations	SWMS Loading/Unloading Loading and unloading guidelines available.
	 CRUSHING	HIGH 22	MEDIUM 15	Work Health & Safety Act & Regulations- , Occupational Health & Safety Act & Regulations	SWMS Load Restraint Transport and restraining guidelines available.
OPERATION	 COLLISION	HIGH 22	MEDIUM 15	AS1319- , ISO31000	Phone Use label Phone use instruction label fitted.
	 COLLISION	MEDIUM 9	LOW 5	ISO31000	Recovery Point Label Hazard warning label fitted adjacent recovery tow point.
	 CRUSHING, COLLISION	MEDIUM 12	LOW 6	ISO7731, ISO9533	Warning Device (horn) Warning device (horn) fitted.
	 CRUSHING, FALLING	HIGH 22	MEDIUM 15	AS1319-	Passenger Seat Label No passengers hazard warning label fitted.
	 CRUSHING	HIGH 22	MEDIUM 15	ISO3471	ROPS Label "Do not cut, weld or drill" label fitted to ROPS.
	 CRUSHING	HIGH 22	MEDIUM 15	AS2294, ISO3471	ROPS seat belt label ROPS fitted seatbelts must be worn label present and legible.
	 CRUSHING, ENTANGLEMENT, FIRE	HIGH 22	MEDIUM 15	AS20474.1	External Emergency Stop/Shutdown Device External emergency stop/shutdown device fitted.
	 CRUSHING	HIGH 21	MEDIUM 15	AS/NZS4024.1201, ISO20474-	Articulated Joint Crush Label Articulated crush zone hazard warning label fitted.
	 CRUSHING, STRIKING, COLLISION	HIGH 19	MEDIUM 14	ISO20474-	Tail Swing Label Keep Clear hazard warning label fitted to rear of machine.
	 ENTANGLEMENT, SHEARING, BURNS	MEDIUM 14	MEDIUM 13	AS/NZS4024.1201, AS1319-	Engine Guard Label Rotating, hot and entanglement hazard warning label fitted to engine guard.

HAZARD(S)	Prelim. Risk Rating	Residual Risk Rating	References	Risk Treatments in Place	
 FIRE	HIGH 21	MEDIUM 15	AS1851	Fire Extinguisher Approved & maintained fire extinguisher fitted.	
 HEARING LOSS	HIGH 19	MEDIUM 14	AS3781- , AS/NZS1269	Hearing Protection Label - Bystanders Bystander hearing hazard warning labels fitted.	
 HEARING LOSS	HIGH 19	MEDIUM 14	AS3781- , AS/NZS1269	Hearing Protection Label - Operator Hearing protection hazard warning labels fitted to operator work area.	
 INCORRECT OPERATION	HIGH 22	MEDIUM 15	Work Health & Safety Act & Regulations- , Occupational Health & Safety Act & Regulations	Operation Handbook The manufacturer's operation handbook has been supplied for this item of plant.	
 INCORRECT OPERATION	HIGH 22	MEDIUM 15	Work Health & Safety Act & Regulations- , Occupational Health & Safety Act & Regulations	Pre-op Checklist Roller, Padfoot Self Propelled Pre-op checklist available.	
 INCORRECT OPERATION	HIGH 22	MEDIUM 15	Work Health & Safety Act & Regulations- , Occupational Health & Safety Act & Regulations	SOP Roller, Padfoot Self Propelled Safe Operation Procedures available.	
 INCORRECT OPERATION	CRITICAL 24	MEDIUM 15	Work Health & Safety Act & Regulations- , Occupational Health & Safety Act & Regulations	Operator Competency All operators competent.	
 INCORRECT OPERATION	HIGH 22	MEDIUM 15	AS/NZS4024.1905	Control Labels All controls labelled appropriately.	
 INCORRECT OPERATION, NON COMPLIANCE	HIGH 22	MEDIUM 15	ISO20474-13	Emergency Stop Labelling All emergency stops clearly labelled.	
 POISONING, EXPLOSION, BURNS	HIGH 22	MEDIUM 15	Work Health & Safety Act & Regulations- , Occupational Health & Safety Act & Regulations	Tank ID Label All tanks labelled appropriately.	
 POOR VISIBILITY, COLLISION	HIGH 22	MEDIUM 15	AS/NZS4024.1201, ISO31000	Rear Camera Rear camera fitted.	
DESIGN COMPLIANCE	 COLLISION	HIGH 22	MEDIUM 15	ISO20474-	Beacon Amber safety beacon fitted.
	 CRUSHING, COLLISION	HIGH 22	MEDIUM 15	ISO31000	Loose Items - Operator Work Area All items are securely restrained.
	 CRUSHING, ENTANGLEMENT, STRIKING, COLLISION, CRUSHING	HIGH 22	MEDIUM 15	AS4024.1603	Neutral Start Neutral start control fitted.
	 CRUSHING, COLLISION	HIGH 22	MEDIUM 15	ISO6683	Seat Belt Operator seat belt fitted.
	 CRUSHING, COLLISION	CRITICAL 24	MEDIUM 15	AS3450	Park Brake Fully functional park brake fitted.
	 CRUSHING	HIGH 22	MEDIUM 15	AS2294, ISO3471	Earthmoving ROPS Compliant damage free ROPS fitted.
	 CRUSHING, COLLISION	HIGH 22	MEDIUM 15	ISO7731, ISO9533	Reverse Movement Alarm Automatic reverse movement awareness alarm fitted.
	 CRUSHING	HIGH 22	MEDIUM 15	AS/NZS4024.1201, AS1319-	Articulated Joint Locking Device Articulated joint locking device and instruction label fitted.

HAZARD(S)	Prelim. Risk Rating	Residual Risk Rating	References	Risk Treatments in Place
 ELECTRIC SHOCK, BURNS	MEDIUM 12	LOW 6	AS/NZS4024.1201	Battery Cover Battery constrained and cover fitted and damage free.
 ENTANGLEMENT, CUTTING, SHEARING	HIGH 22	MEDIUM 15	ISO20474-13	Emergency Stop Device Emergency stop fitted.
 ENTANGLEMENT	HIGH 22	MEDIUM 15	AS/NZS4024.1601	Engine Guards Engine guards fitted.
 ENTRAPMENT	HIGH 21	MEDIUM 15	AS5327	Two Operator Exits Operator cabin has two accessible exits.
 ENTRAPMENT	HIGH 21	MEDIUM 15	ISO31000	Emergency Exits Emergency exits labelled and functional.
 FALLING, SLIPPING	MEDIUM 12	LOW 6	ISO31000	Access/Egress Instruction Label Safe access/egress instruction label present.
 FALLING	HIGH 22	MEDIUM 15	AS5327	Handrails All operator work platforms over 0.5 m have three points of contact or guardrails and above 2.0 m approved guardrails.
 FIRE, BURNS	MEDIUM 12	LOW 6	AS/NZS4024.1201	Exhaust Exhaust located away from persons/guards fitted.
 HEAT STROKE, DEHYDRATION	MEDIUM 9	LOW 4	ISO31000	Air Conditioning Functional air conditioner fitted to operator cabin.
 INCORRECT OPERATION, OPERATIONAL MALFUNCTION	MEDIUM 14	MEDIUM 13	AS/NZS4024.1201, AS20474.1	Restricted Access Switches Restricted operator access system fitted.
 INCORRECT OPERATION	HIGH 20	MEDIUM 14	AS/NZS4024.1906	Intuitive Controls Controls orientated so that movement of control results in similar movement of machine.
 INCORRECT OPERATION, SLIPPING	HIGH 17	LOW 6	AS/NZS4024.1901	Control Levers/Pedals/Buttons All controls non-slip and free from damage.
 INCORRECT OPERATION, SLIPPING	MEDIUM 9	LOW 4	AS/NZS4024.1201, ISO20474-	Work Area Floors Operator floor non-slip and free from damage & debris.
 NON COMPLIANCE, STRAINS	MEDIUM 9	LOW 1	AS/NZS4024.1401, ISO20474-	Operator Seat Ergonomic damage free seat fitted.
 NON COMPLIANCE	HIGH 22	MEDIUM 15	AS20474.1	Battery Isolator Functional battery isolator fitted.
 OPERATIONAL MALFUNCTION	HIGH 22	LOW 2	ISO31000	Plant Modification Plant is in original condition.
 POOR VISIBILITY, COLLISION	HIGH 21	MEDIUM 15	AS/NZS4024.1201	Windscreen Wipers Functional windscreen wipers & washers fitted.
 POOR VISIBILITY, COLLISION	HIGH 22	MEDIUM 15	AS/NZS4024.1201, ISO14401.1	Operator Mirrors Operator rear view mirrors fitted.
 POOR VISIBILITY, COLLISION	HIGH 22	MEDIUM 15	ISO20474-	Machine Lights Self contained operational lighting fitted.
 SLIPPING	MEDIUM 12	LOW 6	AS5327	Operator Work Area Access/Egress Safe access/egress for all operator areas present.

	HAZARD(S)	Prelim. Risk Rating	Residual Risk Rating	References	Risk Treatments in Place
	 STRAINS	HIGH 19	LOW 5	AS/NZS4024.1901	Controls Ergonomics All controls including all levers, buttons, pedals, switches etc. ergonomically placed.
	 STRIKING, BURNS	HIGH 22	MEDIUM 15	AS4024, AS2671	Hydraulic Hoses Hydraulic hoses fitted and must be inspected before each use for wear and tear.
	 STRIKING, BURNS	HIGH 22	MEDIUM 15	AS4024, ISO4413, AS2671	Hydraulic Hose Failure Shield Shield(s) fitted to protect against the consequence of hydraulic hose or component failure.
MAINTENANCE	 CRUSHING, COLLISION	CRITICAL 25	MEDIUM 15	AS3450	Brakes Service brakes fully functional.
	 CRUSHING	HIGH 22	MEDIUM 15	AS2294, ISO3471	ROPS Damage ROPS damage free.
	 CURRENT OR PREVIOUS STRUCTURAL DAMAGE	CRITICAL 25	MEDIUM 15	ISO31000	Structural Integrity Machine is structurally sound.
	 INCORRECT OPERATION	HIGH 22	MEDIUM 15	Work Health & Safety Act & Regulations- , Occupational Health & Safety Act & Regulations	Maintenance Manual The manufacturer's maintenance manual(s) has been supplied for this item of plant.
	 INSTABILITY, COLLISION	HIGH 22	MEDIUM 15	ISO31000	Tyres All tyres and wheel components functional.
	 NON COMPLIANCE	MEDIUM 14	LOW 6	AS20474.1	Engine/Motor Compartment Engine/motor compartment fully enclosed and lockable to prevent unauthorised access.
	 OPERATIONAL MALFUNCTION	HIGH 21	MEDIUM 15	Work Health & Safety Act & Regulations- , Occupational Health & Safety Act & Regulations	Service Records Service and maintenance records are available for this item of plant.
	 OPERATIONAL MALFUNCTION	HIGH 22	LOW 2	ISO31000	Major Fluid Leaks Machine free from major fluid leaks.
	 POOR VISIBILITY, COLLISION	HIGH 21	MEDIUM 15	AS/NZS4024.1201, ISO20474-	Windows & Screens
	 STRIKING, BURNS	HIGH 22	MEDIUM 15	AS4024, ISO4413, AS2671	Hydraulic Damage All hydraulic hoses free from damage and are protected from damage where required.

SECTION 6 IMAGES AND NOTES

IMAGES

- No Images Available -

NOTES

- No Notes Available -

